

STAINLESS STEEL PIPE & TUBE MANUFACTURER



SIDDHIGIRI OVERSEAS

PRECISION PIPING & TUBING SOLUTIONS

Seamless, welded and precision-drawn stainless steel pipe & tube, manufactured in Mumbai for industries that can't compromise on material integrity.

64

YEARS · EST. 1962

Shop No. 10, Plot - 113/117, Ground Floor, Gulab
Mansion, Dr Mitrasen Mahimtura Marg, 3rd
Kumbharwada, Girgaon, Mumbai - 400004,
Maharashtra, India
GSTIN 27AFOFS8835C1ZJ

Engineering Material Integrity **Since 1962**

64

YEARS OF MANUFACTURING

Continuously operating from Mumbai since 1962, refining our processes with every order.

Siddhgiri Overseas manufactures, stocks and exports stainless steel piping and tubing from Mumbai, India. We are a registered partnership firm managing a supply chain that reaches heavy industries across multiple continents, fully compliant as a registered GST taxpayer.

Today's industrial environment demands parts that withstand high hydraulic pressure, chemical corrosion, mechanical fatigue and thermal cycling. To meet these requirements, our manufacturing integrates traditional metallurgical skill with modern, automated production technology.

Our high-alloy material processing lines shape, treat and finish material to the requirements of international standards such as ASTM, ASME, DIN and EN. Every stage — from raw material verification to multi-stage testing — is controlled, so customers worldwide can rely on our components with confidence over the long term.

Our product range spans two segments: high-performance industrial pipe and precision-calibrated mechanical tube, across austenitic, stabilised, high-carbon and speciality chromoly alloys — engineered for oil & gas, power generation, chemical processing, marine, automotive and architectural applications.

Registration Details

LEGAL NAME	Siddhgiri Overseas
BUSINESS TYPE	Partnership Firm
GSTIN	27AFOFS8835C1ZJ
IMPORT-EXPORT CODE	AFOFS8835C
ESTABLISHED	1962
REGISTERED OFFICE	Shop No. 10, Plot - 113/117, Ground Floor, Gulab Mansion, Dr Mitrasen Mahimtura Marg, 3rd Kumbharwada, Girgaon, Mumbai - 400004, Maharashtra, India

"Our single goal since formal registration has been to manufacture high-performing fluid containment and structural steel systems that withstand harsh conditions."

SIDDHGIRI OVERSEAS · OPERATING PHILOSOPHY

Mission, Vision & Values



Our Mission

We're dedicated to designing and delivering dependable, long-lasting and precise stainless steel piping and tubing that lets industries worldwide operate safely and efficiently. Continuous process optimisation and strict quality control ensure every length of pipe we produce is tested to withstand high mechanical and thermal stress.



Our Vision

Our aspiration is to be a leading specialist in piping and high-strength alloy tubing technology, growing our export presence in emerging and developed markets by continually improving our material capabilities and manufacturing processes.



Our Values

Uncompromising Quality

Every process is monitored against international standards. We operate transparently and legally, providing fully traceable, certified material.

Client-Centric Engineering

No cookie-cutter approach — production runs, dimensional ranges and finishes are set to each client's requirements.

Professional Synergy

Our partners' combined experience shapes a collaborative team with continuous technical training.

"We build long-term partnerships with our clients through customised engineering solutions, transparent technical documentation and efficient logistics."

SIDDHGIRI OVERSEAS · OPERATING PHILOSOPHY

From Raw Billet to Finished Profile

Our products are shaped using three main forming processes, applied according to material and application.

01

Hot Extrusion & Rotary Piercing

Seamless pipe and tube begin as high-grade billets, heated into the correct metallurgical plastic zone, then pressed on rotary machines to form a seamless hollow shell of uniform quality.

02

Cold Drawing & Pilgering

Where high precision is required, hollow shells are cold-reduced over internal mandrels to achieve close dimensional tolerances, smooth internal surfaces and work-hardened geometry.

03

TIG & Plasma Arc Welding

Welded lines use continuous automated welding — flat steel strip is precision roll-formed and continuously welded, preserving the alloy's chemical profile.

Thermal Processing & Metallurgy Control

Rigorous heat treatment brings our stainless steel and chromoly products to a stable microstructure for reliable performance in demanding applications.

Solution Annealing. For grades such as 304, 316 or 310, material is heated above 1050°C to redissolve chromium carbides, then water-quenched for optimal corrosion resistance.

Stabilization Annealing. For stabilised grades such as SS 321 or SS 347H, thermal treatment allows titanium or niobium to bind carbon, preventing intergranular corrosion in service.

Stress-Relieving. Controlled heating and slow cooling of our 4130 chromoly tube relieves internal forming stresses while balancing tensile strength and structural toughness.

Precision Surface Engineering

Surface finish matters for both corrosion resistance and fluid friction. We offer pickled and passivated finishes (controlled acid baths remove mill scale so a protective chromium-oxide layer forms quickly), Bright Annealed (BA) finishes (heat-treated in a controlled, oxygen-free hydrogen atmosphere for a mirror-like surface), and brushed finishes in multiple grit sizes — 180, 240, 320 and 400 — for architectural and sanitary processing needs.

Tested at Every Stage of Production

No component leaves our premises with an unresolved structural or dimensional defect. Destructive evaluation (tensile/yield, flattening and flaring, intergranular corrosion testing to ASTM A262) and non-destructive testing (hydrostatic validation, eddy current and ultrasonic scanning) are applied according to product and standard.

01 Dimensional Inspection Every batch checked for OD, wall thickness and length against ordered tolerance.	02 Mill Test Certificates MTCs recording chemical composition and mechanical properties provided with supply.
03 Chemical Verification (PMI) Positive Material Identification confirms chromium-nickel chemistry matches grade.	04 Hydrostatic / Ultrasonic Testing Production lots verified through hydrostatic and ultrasonic or eddy current testing.
05 Surface Finish Inspection Finish checked against the specified standard — mill, brushed, polished or BA.	06 Final Visual Inspection A final visual check precedes packaging — surface defects and weld-seam integrity.

Standards We Manufacture & Test To

STANDARD	SCOPE
ASTM A312 / ASME SA312	Seamless & welded austenitic stainless pipe
ASTM A358 / A814	Electric-fusion-welded & cold-worked pipe
ASTM A554	Welded stainless steel structural tubing
ASTM A269	General engineering & instrumentation tube
ASTM A262	Intergranular corrosion testing (IGC)
EN 10204 3.1 / 3.2	Mill Test Certificate format
MIL-T-6736B / AMS 6360	4130 chromoly tube, aerospace grade

Registered & Certified for Trade

Full traceability from raw material sourcing to finished-product delivery. Every pipe and tube is identified by heat number, material grade, dimensional schedule and origin, with Mill Test Certificates in EN 10204 3.1/3.2 format included with all shipments.


Government of India
Form GST REG-06
[See Rule 10(1)]
Registration Certificate
Registration Number : 27AFOFS8835C1ZJ

1. Legal Name	SIDDHGIRI OVERSEAS
2. Trade Name, if any	SIDDHGIRI OVERSEAS
3. Additional trade names, if any	
4. Constitution of Business	Partnership
5. Address of Principal Place of Business	Floor No.: Ground Floor, Building No./Flat No.: Shop no. 10, Plot - 113/117 Name of Premises/Building: Gulab Mansion Road/Street: Dr. Mirrasen Mahimtura Marg Nearby Landmark: Gol Deval Temple Locality/Sub Locality: 3rd Kumbharwada, Girgaon City/Town/Village: Mumbai District: Mumbai State: Maharashtra PIN Code: 400004
6. Date of Liability	
7. Period of Validity	From 27/05/2025 To Not Applicable
8. Type of Registration	Regular
9. Particulars of Approving	Maharashtra
Signature	Signature Not Verified Digitally signed by ANAGHA PRASHANT KAND DN: cn=ANAGHA PRASHANT KAND, o=GSTIN 27AFOFS8835C1ZJ, email=ANAGHA@SIDDHGIRI.COM, c=IN Date: 2025.05.27.16:56:56 IST
Name	ANAGHA PRASHANT KAND
Designation	State Tax Officer
Jurisdictional Office	NARIMAN POINT
Date of issue of Certificate	27/05/2025

Note: The registration certificate is required to be prominently displayed at all places of business in the State.

This is a system generated digitally signed Registration Certificate issued based on the approval of application granted on 27/05/2025 by the Jurisdictional authority.

GST REGISTRATION CERTIFICATE


Government of India / भारत सरकार
Ministry of Commerce and Industry / वाणिज्य और उद्योग मंत्रालय
Directorate General of Foreign Trade / विदेश व्यापार महानिदेशालय
Office of the Additional Director General of Foreign Trade, Mumbai
CGO Office, New Building, SE wing, New Marine Lines, Churchgate, MUMBAI, MAHARASHTRA,
400020 / सीजीओ कार्यालय, न्यू बिल्डिंग, एस्ट वेग, न्यू मरीन लाइन्स, चर्चगेट, मुंबई, महाराष्ट्र, 400020

Importer-Exporter Code

This is to certify that SIDDHGIRI OVERSEAS is issued an Importer-Exporter Code (IEC) AFOFS8835C with details as follows -

IEC	AFOFS8835C
रजिस्ट्रार सं. (पैन) / PAN	AFOFS8835C
फर्म का नाम / Firm Name	SIDDHGIRI OVERSEAS
निगम की प्रकृति / Nature of Concern	Partnership
सारी करने की तारीख / Date of Issue	19/06/2025
पता / Registered Address	Ground Floor, Shop no. 10, Plot - 113/117, Gulab Mansion, Dr. Mirrasen Mahimtura Marg, Gol Deval Temple, 3rd Kumbharwada, Girgaon, MUMBAI, MUMBAI, MAHARASHTRA, 400004
हस्ताक्षर का नाम / Name of the Signatory	Mehul Kanakraj Mehta
Director / Partner Details	Refer online at https://dgft.gov.in or scan the QR Code
शाखा/दफ्तर / Branch Details	Refer online at https://dgft.gov.in or scan the QR Code

Last Modified : 19/06/2025
File Number : MUMIECAPPLY00025269AM26

Note : This is a system-generated certificate. Authenticity / Updated details of the IEC can be verified at official DGFT website <https://dgft.gov.in> by entering the IEC and Firm Name under Services - View Any IEC Details. You can also authenticate the certificate by scanning the QR code.

IMPORT-EXPORT CODE CERTIFICATE

The documents above are Siddhgiri Overseas's Goods & Services Tax registration and Import-Export Code certificates, confirming the firm's legal standing to manufacture and supply stainless steel pipe and tube to customers in India and abroad — GSTIN **27AFOFS8835C1ZJ** · IEC **AFOFS8835C**. Third-party inspection and certification can be arranged on request to meet a specific project's requirements.

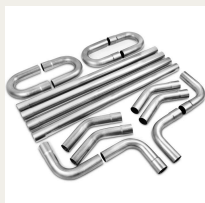
Stainless Steel Piping Range

Pipes designed to transmit fluids at high pressure and perform in heavy-load, demanding processing environments — available in seamless, welded and ERW construction.



Stainless Steel Pipe

ASTM A312 / ASME SA312



Stainless Steel Exhaust Pipe

ASTM A554



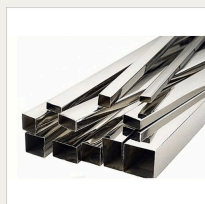
Stainless Steel Seamless Pipe

ASTM A312



Stainless Steel Round Pipe

ASTM A312



Stainless Steel Square Pipe

ASTM A554



Stainless Steel Rectangular Pipe

ASTM A554



Stainless Steel Welded Pipe

ASTM A358 / A814



Stainless Steel ERW Pipe

ASTM A358 / A814



SS 202 Pipe

GENERAL COMMERCIAL USE



SS 304 Pipe

FOOD, CHEMICAL, WATER



SS 304L Pipe

WELD-ZONE STABILITY



SS 316 Pipe

MARINE ENVIRONMENTS



SS 316L Pipe

HEAVY-GAUGE WELDED LINES



SS 321 Pipe

400-800°C SERVICE



SS 310 Pipe

UP TO 1150°C, FURNACE/KILN



SS 347H Pipe

CREEP RUPTURE STRENGTH

Stainless Steel & Chromoly Tubing Range

Precision-drawn and structural tubing for instrumentation, hydraulic systems, high-temperature service and specialised aerospace/motorsport applications.



Stainless Steel Tube

INSTRUMENTATION &
HYDRAULICS



Stainless Steel Perforated Tube

FILTRATION & ACOUSTIC
DAMPING



Stainless Steel Seamless Tube

CONTROL LOOPS



Chromoly Tube

HIGH-STRENGTH STRUCTURAL



4130 Chromoly Tube

MIL-T-6736B / AMS 6360



SS 202 Tube

ARCHITECTURAL & INTERIOR



SS 304 Tube

DAIRY & PHARMACEUTICAL



SS 304L Tube

STRONG WELD INTEGRITY



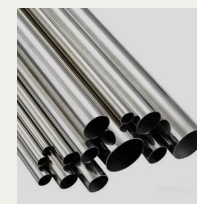
SS 316 Tube

AGGRESSIVE CHEMICAL SERVICE



SS 316L Tube

HIGH-PURITY & OFFSHORE



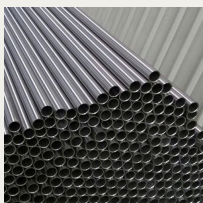
SS 321 Tube

AIRCRAFT EXHAUSTS,
EXCHANGERS



SS 310 Tube

OVENS, BOILERS, REACTORS



SS 347H Tube

UTILITY BOILERS, POWER
PLANTS

APPLICATIONS

Industries We Engineer For

Our seamless and welded stainless steel pipe and tube support demanding applications across six core industrial sectors.

Oil, Gas & Petrochemical

Seamless pipeline systems for offshore platforms and refinery units.

Power Generation

Creep-resistant SS 347H boiler tube and oxidation-resistant SS 310 pipe.

Chemical & Pharmaceutical

Polished, smooth-bore SS 304L and SS 316 tube for corrosive & high-purity duty.

Marine & Shipbuilding

SS 316L lines for ships and marine structures.

Automotive & Aerospace

Stainless exhaust pipe and high-performance 4130 chromoly structural tube.

Architecture & Fabrication

SS 202 / 304 profiles for trim, railings and structural framing.

Beyond these six sectors, our team supports custom dimensional ranges, finishes and testing protocols – engineered to each client's structural and hydraulic requirements.

CLIENT-CENTRIC ENGINEERING

Delivered Intact, Manufactured Responsibly

Global Logistics & Packaging

Siddhgiri Overseas ships through established international shipping routes and logistics corridors from Mumbai, using packaging built to get products to their destination intact. Pipes are wrapped in high-tensile steel strapping with plastic end caps to keep ends clean and undamaged in transit.

Bright annealed lines, chromoly material and high-finish instrumentation tube are packed in fumigated wooden boxes with moisture barriers to protect against marine corrosion and scratching on long-distance sea freight.

Steel Strapping

Plastic End Caps

Fumigated Wooden Boxes

Moisture Barriers

Sustainable Manufacturing

Siddhgiri Overseas is committed to responsible manufacturing — making efficient use of material, minimising waste through precision cutting techniques, and recycling metalworking by-products where possible.

Our thermal processing equipment is upgraded for improved energy efficiency in annealing cycles, and we work with responsible raw material suppliers to keep operational waste down.

Precision Cutting

By-Product Recycling

Energy-Efficient Annealing

Responsible Sourcing

“Quality isn't a final check — it's built into every stage, from raw material verification to the Mill Test Certificate that ships with your order.”

SIDDHGIRI OVERSEAS · OPERATING PHILOSOPHY

GET IN TOUCH

Let's build your next
project in **stainless.**

REGISTERED OFFICE

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Kumbharwada, Girgaon, Mumbai - 400004,
Maharashtra, India

GSTIN

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IMPORT-EXPORT CODE

AFOFS8835C

PHONE

+91-96194-06392

EMAIL

siddhgiriexports100@gmail.com



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